

**ALPHARD/VELLFIRE**  
(GGH/AGH/AYH)  
SA/S grade/HYBRID SR  
ZA/Z grade/HYBRID ZR  
**Side Step**

1. Follow the instructions in the maintenance manual to remove the original panels at the bottom of the vehicle doors (three places on each side: front fender, front door, sliding door).
2. Using Figure 2-a as a reference, temporarily align the front panel of the vehicle, mark the vehicle using the bottom mounting hole shown in Figure 2, and drill a 3.2mm hole in the vehicle. thoroughly degrease the vehicle and the spoiler mounting area, and apply accessory b to the part in Figure 2 ..... . Attach the front panel using only the top of the original screws removed in step 1 and accessory a.
3. Temporarily fit the side panel to the vehicle, and mark a location on the edge of the vehicle door (Fig. 1A) where the screws will not affect the surface of the side step even if a 4x12 tapping screw is used. then remove the side panel. drill a 5.0mm hole in the location you marked on the vehicle door.
4. Temporarily reassemble the side panel onto the vehicle and mark the side panel through the holes drilled in step 3.
5. Remove the side panel and drill a 3.2mm hole where you made the markings earlier.
6. Thoroughly degrease the area where the side panel is attached to the vehicle (the area where the sealer has been applied) and the area on the back of the side panel where the sealer has been applied, and after carefully reading the advice on using the sealer attached, apply sealer to the back of the side panel, attach it in the position where you just temporarily assembled it, and secure it using accessory A from the vehicle side towards the side panel, referring to Figure 2.

※ Please apply rust prevention treatment to the drilled parts of the vehicle.

■ Regarding the included sealer

When installing the door panel, please strictly observe the following points and use sealer 580 to eliminate gaps caused by the thickness of the double-sided tape and ensure a stronger bond.

- wipe off any dirt from the application surface beforehand and be sure to thoroughly degrease it.
- apply the sealer evenly, approximately 5 mm from the edge of the back of the product, to a width of at least 20 mm and a height of 2 mm using a spatula.
- If any sealer protrudes during installation, wipe it off immediately with a cloth.
- after installing each part, allow it to rest for 24 hours and absolutely avoid getting it wet by washing the car or in the rain.

List of included parts;	quantity
A. 4x12 Tapping screws	10
B. Solar sealant #580 120g	1



Please remove the original panels on the front fender, front door, and sliding door.

